Noon International
Caramela Ice Cram Bar Specifications
Product of Mexico

Product: Ice Cream Bar – Salted Caramel

Product Description: Vanilla-flavored ice cream filled with salted caramel, covered with milk chocolate.

Intended use: Ready-to-eat product intended for the general population, including children over the age of 3, adults, and older adults, for occasional consumption as a dessert.

ICE CREAM BARS - CARAMELA

Nutrition Facts

10 servings per container
Serving Size 1 Bar (47g)

Amount per serving
Calories 172

		%DV*
Total Fat	12g	**15%**
Saturated Fat	7g	**35%**
Trans Fat	0mg	
Sodium	13mg	**1%**
Total Carbohydrate	14g	**5%**
Dietary Fiber	0g	
Total Sugars	14g	
Incl. Added Sugars	12g	**24%**
Protein	2g	

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to daily diet. 2,000 calories a day is used for general nutrition advice

Nutritional declaration according to FDA guidelines

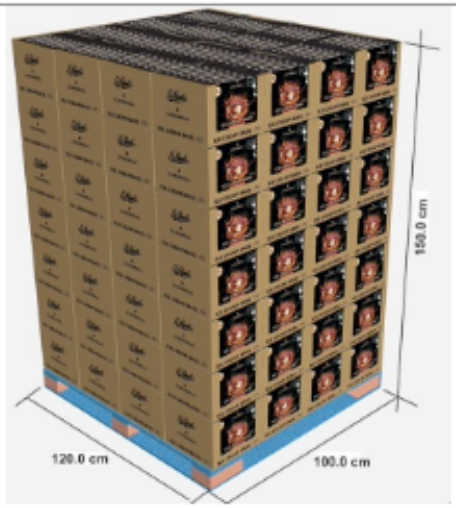
Ingredients: Whole milk, sugar, sweetened condensed milk (partially skimmed pasteurized cow's milk, sugar), milk chocolate (sugar, cocoa butter, chocolate, whole milk powder, skim milk powder, milkfat, soy lecithin, natural vanilla extract), milk powder, salted caramel (sugar, butter [milk, salt], whipping cream [milk], vanilla extract), stabilizers (guar gum, tara gum, carrageenan, sodium carboxymethyl cellulose), emulsifiers (mono- and diglycerides).
Food Allergens: Contains Milk and Soy.

<table>
<tr><th colspan="2">PRODUCT CHARACTERISTICS</th></tr>
<tr><td>Organoleptic</td><td>External color: Typical of milk chocolate
Internal color: Typical of cream ice cream (white/cream).
Odor: Pleasant, Typical of cream ice cream and milk chocolate.
Taste: Pleasant, Typical of cream ice cream and milk chocolate.</td></tr>
<tr><td>Microbiological</td><td>
<table>
<tr><th>Microorganism / Test</th><th>Recommended Limit</th><th>Remarks / Reference</th></tr>
<tr><td>Total aerobic plate count (APC)</td><td>< 50,000 CFU/g</td><td>Ideal: < 10,000; general hygiene indicator. Source: SMEDP.</td></tr>
<tr><td>Coliforms</td><td>< 10 CFU/g</td><td>Indicator of poor hygiene. Source: SMEDP.</td></tr>
<tr><td>Escherichia coli</td><td>Absent in 1 g</td><td>Not allowed in pasteurized products. Source: FDA.</td></tr>
<tr><td>Listeria monocytogenes</td><td>Absent in 25 g</td><td>Zero tolerance policy. Source: FDA Compliance Policy Guide 555.320.</td></tr>
<tr><td>Salmonella spp.</td><td>Absent in 25 g</td><td>Not permitted. Source: FDA Compliance Policy Guide 555.300.</td></tr>
<tr><td>Staphylococcus aureus (coagulase-positive)</td><td>< 100 CFU/g</td><td>> 10^3 CFU/g may produce toxins. Source: ICMSF.</td></tr>
<tr><td>Yeasts and molds</td><td>< 100 CFU/g</td><td>Should not exceed this limit. Source: SMEDP.</td></tr>
</table>

U.S. Food and Drug Administration (FDA), Compliance Policy Guides:
- CPG Sec. 555.300 Salmonella
- CPG Sec. 555.320 Listeria monocytogenes
Pasteurized Milk Ordinance (PMO), 2019 Revision, FDA.
International Commission on Microbiological Specifications for Foods (ICMSF). "Microorganisms in Foods".
Standard Methods for the Examination of Dairy Products (SMEDP), American Public Health Association (APHA).
IDF/FIL Bulletin – International Dairy Federation.

</td></tr>
<tr><td>Storage conditions</td><td>Freeze -0.4°F to -5.8 °F</td></tr>
<tr><td>Shelf life</td><td>1 year in freezing storage</td></tr>
</table>

PACKAGING DESCRIPTION	
Outer package - tertiary packaging	Corrugated cardboard display measuring 18.7 x 23.6 x 25.20 (contains 8 boxes) Spliced with B flute, 44 ECT. 
Outer packaging (Secondary)	Corrugated cardboard box printed with product information, design, and branding. SBS 12 with E 27 ECT flute and UV varnish coating for refrigerated and frozen products. Dimensions: 18.70 x 22.10 x 2.60 cm Expiration date format: MM/YY Batch format: #line/month/year (See appendix at the end of the document).
Inner packaging (Primary)	Food-grade polypropylene plastic bag. Width 8.0 cm, Height 3.0 cm, Length 4.0 cm Heat-sealed Expiration date format: MM/YY Batch format: #line/month/year 
Pallet	Blue Chep-type pallet with 112 display boxes. TiHi: 16 boxes per bed and 7 beds per pallet. Weight per pallet: 421.1 kg Dimensions:

	
Net Content	Secondary packaging box: 470 g (10 units) Primary packaging: 47 g

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